



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3065-3

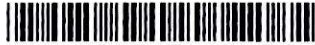
Job Sheet 202129



Part No: D3065-3

Job Qty: 160 pcs

Part Name: Step Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 11/5/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
122	Purchasing	160 pcs	11/5/19	11/5/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
123	Packaging 2-1 - Receive - B4B	160 pcs	11/5/19	11/5/19	0.00	0.00	Packaging 2 - 1 - B4B		JAN 09 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		JAN 09 2020
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S246297



Part: D3065-3

Job No: 202129

Serial No/Batch: S246297

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/10/20

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
124 QC 6	160 pcs	11/5/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	JAN 2 0 2020 DAS 40
					QC 6 - 81	9-89
125 Waterjet - Flow - B4B	160 pcs	11/5/19	0.00 2.67		Waterjet - Flow - B4B	02/20/21
130 Small Fab - 2 - B4B	160 pcs	11/5/19	0.00 2.67		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	JAN 2 1 2020
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
140 Small Fab - Brake NC - B4B	160 pcs	11/5/19	0.25 2.00		Small Fab - Brake - 1 - B4B	JAN 2 4 2020 DAS 30
					Small Fab - Brake - 2 - B4B	9-89
					Small Fab - Brake - 3 - B4B	
150 QC 5	160 pcs	11/5/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	JAN 2 8 2020 DAS 40
					QC 5 - 61	9-89
					QC 5 - 81	
160 Handfinish - 1-1 Chemical-B4B	160 pcs	11/5/19	0.00 4.00		Handfinish - 1 - 1 - B4B	BEB 20-02-04
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 3 - B4B	
					Handfinish - 1 - 4 - B4B	
					Handfinish - 1 - 5 - B4B	
					Handfinish - 1 - 6 - B4B	
					Handfinish - 1 - 7 - B4B	
					Handfinish - 1 - 8 - B4B	
					Handfinish - 1 - 9 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	

					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
					Handfinish - 1 - 20 - B4B	
					Handfinish - 1 - 21 - B4B	
					Handfinish - 1 - 22 - B4B	
					170 QC 7	160 pcs
				QC 7 - 13		
				QC 7 - 14		
				QC 7 - 15		
				QC 7 - 17		
				QC 7 - 18		
				QC 7 - 19		
				QC 7 - 2		
				QC 7 - 28		
				QC 7 - 3		
				QC 7 - 30		
				QC 7 - 34		
				QC 7 - 36		
				QC 7 - 37		
				QC 7 - 41		
				QC 7 - 47		
				QC 7 - 48		
				QC 7 - 51		
				QC 7 - 58		
				QC 7 - 59		
				QC 7 - 60		
				QC 7 - 9		
				QC 7 - 68		
				QC 7 - 50		
				QC 7 - 67		
				QC 7 - 40		
				QC 7 - 24	DAS	
QC 7 - 43	43					
QC 7 - 61	9-89					
QC 7 - 81						
QC 7 - 76						
QC 7 - 79						
180 Packaging 3-1 - Stock - B4B	160 pcs	11/5/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B	GA127F FEB 05 2020	
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
					Plex 10/22/19 10:09 AM dart.lacelle.linda	

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	160 pcs	11/5/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	3-00 FEB 05 2020

Part Op 122 - ISSUE P/O: 44866 MANUFACTURE D3065-3 AS PER DWG *****IMPORTANT, VERIFY GRAIN
 Descriptions: DIRECTION AS PER DWG***** C OF C IS REQUIRED
 125 - *****CHECK GRAIN DIRECTION***** DEBURR ON DEBURRING MACHINE (no set-up time required)
 130 - FORM FLANGE AS PER DWG USING DT8174
 140 - Bend as per Dwg D3065
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - (Chemical Conversion Coat per QSI005 4.1)
 170 - (QC7-Inspect Chemical Conversion Coat)
 180 - (Identify as per dwg & Stock Location: _____) LOCATION : GA
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-3P	Step Spacer	160 Ea (1 ea)	122-Purchasing	5246290 5227847
M2024T3S.040	2024-T3 .040 Sheet	34.8480 sf (.2178 ea) 40 sf	122-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
122-Purchasing	D3065-3P	160	0	0
	M2024T3S.040	35	129	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	1.260inches $\pm$ 0.010	1.270 1.250		
2	Step Spacer	3.260inches $\pm$ 0.010	3.270 3.250		
3	Step Spacer	5.260inches $\pm$ 0.010	5.270 5.250		
4	Step Spacer	6.520inches $\pm$ 0.010	6.530 6.510		
5	Step Spacer	2.093inches $\pm$ 0.010	2.103 2.083		
6	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926		
7	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176		
8	Step Spacer	0.129inches + 0.005 - 0.000	0.134 0.129		
9	Step Spacer	1.250inches + 0.005 - 0.000	1.255 1.250		
10	Step Spacer	1.204inches $\pm$ 0.005	1.209 1.199		
11	Step Spacer	0.040inches $\pm$ 0.010	0.050 0.030		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044866



Supplier: BIL003-VC
Billet Precision
2730 Fenton Road
Gloucester
ON
K1T 3T7 Canada
Phone: 6138221040

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044866
PO Date: 10/23/19
Due Date: 12/20/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202130	D3065-5P	D3065 REV.B			Step Leg - manufacture as per drawing D3065-5 Rev B ****IMPORTANT - verify grain direction as per drawing	Received	-	1/6/20	166 Ea	166 Ea	0 Ea	\$11.47/Ea	\$0.00
Line Item Note PRIORITY #4														
2	202194	D3065-7P	D3065 REV.B			Step Spacer - manufacture as per Dwg D3065-7 Rev B ***IMPORTANT - verify grain direction as per drawing	Firmed	-	1/6/20	1 Ea	0 Ea	1 Ea	\$7.50/Ea	\$7.50
Line Item Note PRIORITY #3														
3	202128	D3065-1P	D3065 REV.B			Step Spacer - manufacture as per dwg D3065-1 Rev B ***IMPORTANT - verify grain direction as per drawing	Firmed	-	1/6/20	27 Ea	0 Ea	27 Ea	\$6.00/Ea	\$162.00
Line Item Note PRIORITY #1														
4	202129	D3065-3P	D3065 REV.B			Step Spacer - manufacture as per dwg D3065-3 Rev B ***IMPORTANT - verify grain direction as per drawing	Firmed	-	12/20/19	90 Ea	0 Ea	90 Ea	\$8.00/Ea	\$720.00
Line Item Note PRIORITY #2														



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Canada

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PURCHASE ORDER

POHB044866



Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	203665	D3065-1P	D3065 REV.B			Step Spacer : Various STC's	Received	-	11/25/19	1 Ea	1 Ea	0 Ea	\$6.00/Ea	\$0.00
6	203662	D3065-5P	D3065 REV.B			Step Leg : Various STC's	Received	-	11/25/19	1 Ea	1 Ea	0 Ea	\$11.47/Ea	\$0.00
7	203663	D3065-7P	D3065 REV.B			Step Spacer : Various STC's	Received	-	11/25/19	1 Ea	1 Ea	0 Ea	\$7.50/Ea	\$0.00
8	203664	D3065-3P	D3065 REV.B			Step Spacer : Various STC's	Received	-	11/25/19	1 Ea	1 Ea	0 Ea	\$8.00/Ea	\$0.00
9	204367	D3065-5P	D3065 REV.B			Step Leg : Various STC's	Received	-	12/10/19	80 Ea	80 Ea	0 Ea	\$11.47/Ea	\$0.00
10	204369	D3065-7P	D3065 REV.B			Step Spacer : Various STC's	Received	-	12/10/19	40 Ea	40 Ea	0 Ea	\$7.50/Ea	\$0.00
11	204370	D3065-1P	D3065 REV.B			Step Spacer : Various STC's	Received	-	12/10/19	40 Ea	40 Ea	0 Ea	\$6.00/Ea	\$0.00
12	204371	D3065-3P	D3065 REV.B			Step Spacer : Various STC's	Received	-	12/10/19	40 Ea	40 Ea	0 Ea	\$8.00/Ea	\$0.00
13	204891	D3065-5P	D3065 REV.B			Step Leg : Various STC's	Received	-	12/24/19	63 Ea	63 Ea	0 Ea	\$11.47/Ea	\$0.00
14	204892	D3065-7P	D3065 REV.B			Step Spacer : Various STC's	Received	-	12/24/19	88 Ea	88 Ea	0 Ea	\$7.50/Ea	\$0.00
15	204893	D3065-1P	D3065 REV.B			Step Spacer : Various STC's	Received	-	12/24/19	43 Ea	43 Ea	0 Ea	\$6.00/Ea	\$0.00

Grand Total: \$889.50

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

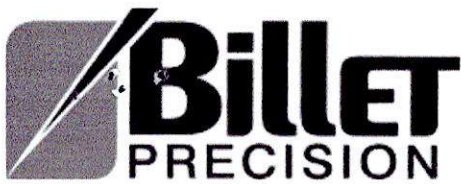
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/9/20 3:14 PM Dart.Guerin.Kimberley

**BILLET PRECISION LTD.**

2730 Fenton Road
Gloucester, ON K1T 3T7
Phone: 613-822-1040
Fax:

RECEIVED

JAN 09 2020

DART AEROSPACE LTD.**Packing List**

Bill DART AEROSPACE LTD.
To: 1270 ABERDEEN STREET
Hawkesbury, ON K6A 1K7
Canada

Ship DART AEROSPACE LTD.
To: 1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

Shipment No: 19435
Shipment Date: 01/07/20
Ship Via: FEDEC COLLECT 1517 9327 0
Order Number: 18162
Order Date: 10/25/19

Customer Code: DART
Phone: (613) 632-5200
PO Number: POHB044866
Terms: Net 30 Days

<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>Quantity</u> <u>Back Ord</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job</u> <u>Number</u>
4	119	90	29		EA	D3065-3 STEP LEG ASSEMBLY		18162-04

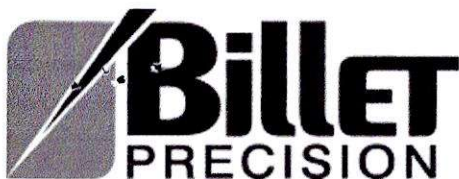
In keeping with our ISO 9001:2015 / AS9100 Rev D commitment, the product listed hereon has been manufactured from and in accordance with the specified requirements of the referenced purchase order. This is to certify that the above parts are RoHS compliant and have been processed in accordance with the terms of your purchase order and conform fully to the specifications quoted.

THE LIABILITY OF BILLET PRECISION LTD. WITH RESPECT TO THE SERVICES CHARGED FOR HEREIN SHALL IN NO EVENT EXCEED THE AMOUNT OF THE INVOICE. ALL CLAIMS OF SHORTAGE/ REJECTS MUST BE MADE WITHIN 10 DAYS FROM DELIVERY DATE.

UNAUTHORIZED RETURNS WILL NOT BE ACCEPTED AND RETURNED AT YOUR EXPENSE. AN RMA# MUST APPEAR ON ALL RETURNS ALONG WITH A COPY OF THE PAPERWORK.

Packing Clerk's Initials
BILLET PRECISION LTD.

Received In Good Order By
DART AEROSPACE LTD.

**BILLET PRECISION LTD.**

2730 Fenton Road
Gloucester, ON K1T 3T7
Phone: 613-822-1040
Fax:

Certificate of Conformance

To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

From: BILLET PRECISION LTD.
2730 Fenton Road
Gloucester, ON K1T 3T7
Canada

Packing List No: 19435
Shipping Date: 01/07/20

Today's Date: 01/07/20
PO Number: POHB044866

Quantity

<u>Shipped</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
90	EA	D3065-3 STEP LEG ASSEMBLY		18162-04

DAS
40
9-89

In keeping with our ISO 9001:2015 commitment, the product listed hereon has been manufactured from and in accordance with the specified requirements of the referenced purchase order. This is to certify that the above parts are RoHS compliant and have been processed in accordance with the terms of your purchase order and conform fully to the specifications quoted.

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Inspector's Initials
BILLET PRECISION LTD.

Authorized Signature
BILLET PRECISION LTD.